

### Grinder Pumps (2.0 HP to 5.0 HP)

#### Performance Range

- Flow rate up to 325 l/min. (19.5 m<sup>3</sup>/h)
- Dynamic head up to 32 m.

#### Applications

- Used in pressure sewage system.
- Drainage of waste water from individual residences, apartment, buildings, recreational developments, motels.
- Transferring waste water of commercial buildings, industrial plants, waste water sampling, small hospitals.
- Schools, federal, state and local parks' waste water drainage.
- To transfer various waste water and sewage.

#### Features

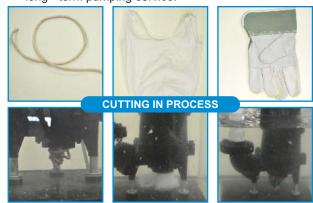
- Durable heavy duty finned cast iron construction.
- Grinder is complete unit, light weight, compact, and portable, easy to be installed.
- Double protection at connection box: barrier grommet, barrier epoxy, prevent water ingress to the motor area, assuring a longterm reliable operation. Additionally, epoxy encapsulation and stripped leads positively eliminate wicking from the cable.
- Two balls bearing construction support shaft and rotor.
- Dry type motor with high efficiency and low current. Equipped with auto reset motor protector, prevent the motor damage from abnormal heat and current.
- The dual silicon carbide mechanical seal system and extra oil seal protection protects the motor from sewage contamination, to provide you exceptionally long pump service life.
- An excellent vortex impeller and casing water cavity housing design. Provide high efficiency and power saving, handling ground slurry and sewage without clogging or binding.
- Radial cutter and cutter ring: corrosion resistant material, hardened to 55 - 60 Rockwell C.

### **Direction of Rotation**

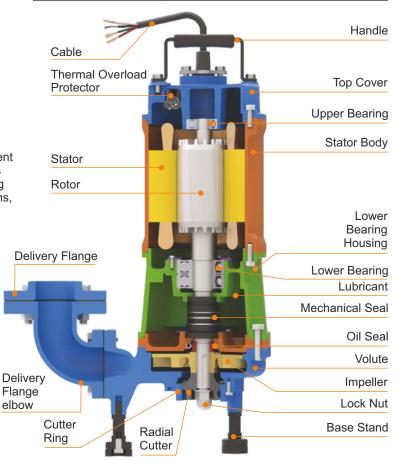
Clockwise as seen from the motor rear end.

### **Cutting Ability Demonstration**

Specialized one single strong shaft with impeller and radial cutter, dramatically reduces the torque requirement on the motor, cuts with less horsepower, and increases the pump's efficiency. What's more, it prevents clogging with some troublesome objects such as sanitary napkins, plastic, rubber, disposable diapers and cloth items. The design of Lubi grinder prevents clogging, binding and roping. They chop up almost anything and everything in order for you to get a continuous, long - term pumping service.



Specification										
ŀ	lors	e Power	2, 3, 5 HP							
D	Α	mbient temp	Max. +50°C							
pin		Liquid temp	0°C to +50°C							
Pum liqu	L	iquid nature.	Suitable for pumping waste water of commercial buildings, hotels & restaurants, hospitals, industrial plants & kitchen waste.							
	n	Impeller	Vortex							
	ctic	Cutting Cons.	Grinding							
	stru	Mech. seal	Double Mechanical seal							
	Construction	Upper Bearin	g Ball Bearing							
du	S	Lower Bearin	g Two ball Bearings							
Pump	Material	Impeller	Grey Iron							
_		Volute	Grey Iron							
		Radial Cutter	S.S AISI 440							
	Ma	Cutter Ring	S.S AISI 440							
		Mechanical	Motor side - Carbon v/s Ceramic							
		seal	Pump side - Silicon carbide v/s Silicon carbide							
		Туре	Dry motor							
		Insulation	F Class							
L		Frequency	50 Hz							
Motor	The	ermal Protecto	Automatic reset motor protector							
		stator body	Grey Iron							
	Motorio	Shaft	S.S AISI 410							
	Ň	č Cable	PVC							
	Pro	otection	IP 68							
Duty			<ul><li>S1 - When pump is completely submerged.</li><li>S3 - When pump is partially submerged.</li></ul>							
	V	oltage	1 Ph. 230 V +5/-15%, 3 Ph. 400 V +5/-15%							

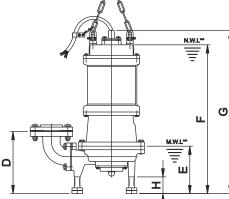


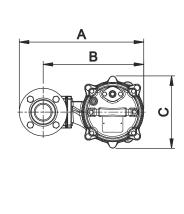




## Grinder Pumps (2.0 HP to 5.0 HP)

# General Pump Features





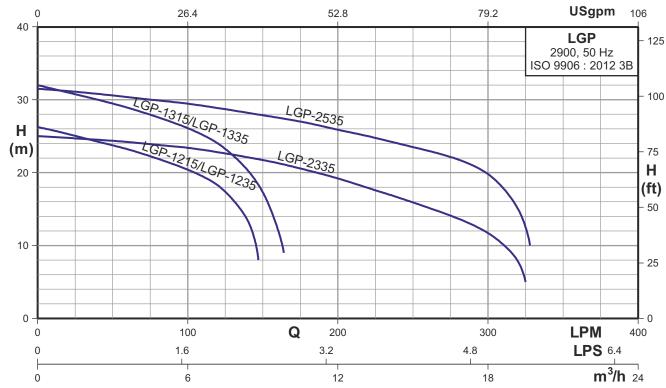


### DIMENSIONS

Turne	DUASE		DIMENSIONS (MM)								NET	GROSS	VOLUME	CABLE DATA cable x core x size (mm²) x			
Туре	PHASE	DN	Α	В	С	D	Е	F	G	Н	WEIGHT (kg.)	WEIGHT (kg.)	(m³)	length (m) x Material			
LGP-1215/1215F	1Ø	32	206	250	203	156	160	543	610	61	38.0	70.0	0.126	1 x 3 x 2.0 x 8 x PVC			
LGP-1235/1235F	3Ø	32	200					492	556		34.0	64.0	0.117	1 x 4 x 1.8 x 8 x PVC			
LGP-1315/1315F	1Ø	32	200	250	203	156	160	543	610	61	40.0	72.0	0.126	1 x 3 x 3.5 x 8 x PVC			
LGP-1335/1335F	3Ø	32	200	250				492	556		36.0	66.0	0.117	1 x 4 x 1.8 x 8 x PVC			
LGP-2335	3Ø	50	116	339	195	226	160	522	593	61	51.0	86.0	0.156	1 x 4 x 1.8 x 8 x PVC			
LGP-2535	3Ø	50	410	339	195	220	100	543	616	01	54.0	89.0	0.161	1 x 4 x 1.8 x 8 x PVC			

All Dimensions in mm

### PERFORMANCE CHART AT n = 2900 RPM FOR GRINDER PUMPS



### PERFORMANCE DATA AT n = 2900 RPM

Model	Phase	Power		Start	m³/h	1.5	3	4.5	6	7.5	9	12	15	18	19.5
woder	Flase	kW	HP	Method	l/min.	25	50	75	100	125	150	200	250	300	325
LGP-1215/1215F	1Ø	4 5	2.0	Capacitor		25	22.0	22.2	20 F	17.0					
LGP-1235/1235F	3Ø	3Ø 1.5		Direct		25	23.9	22.2	20.5	17.3	-	-	-	-	-
LGP-1315/1315F	1Ø	2.2	3.0	Capacitor	H(m)	30.8	29.4	28	26	23.2	17.2	-	-	-	-
LGP-1335/1335F	3Ø	2.2		Direct											
LGP-2335	3Ø	2.2	3.0	Direct		24.6	24.4	24	23.7	22.8	21.7	19.1	16	11.7	5
LGP-2535	3Ø	3.7 5.0		Direct		31	30.6	30	29.5	29	28	25.9	23.5	19.9	12

Note : • Available on request : Other Voltages, 60Hz. • Subscript "F" pumps will be provided with a float switch.

